# Dentalaire Owner's Manual for all Dental Stations





## SET UP PROCEDURE FOR DENTALAIRE DENTAL STATIONS

STEP # 1 - Open crate using a large screwdriver. Please check crate for any damages and report them to Dentalaire immediately or note on paperwork while receiving a damaged unit. **(800)866-6881** 

STEP # 2 - If you have purchased a wall mount or table mount dental station, carefully lift the compressor out of the crate. If you have purchased a mobile dental station, loosen the bolts at cross-member with a wrench as it should be carefully rolled and gently lifted out of the crate.

STEP # 3 - Please refer to the schematics and parts breakdown section on **pages 12 - 18.** This will show you all the parts that make up your dental station and will help you become more familiar with it.

STEP # 4 - Next using a pair of scissors, carefully cut away all the packing material that goes around the tubing for the high and low speed handpieces. Also the tubing that goes to the piezo or air scaler tubing. Please remove all other packing material.

STEP # 5 - On the side of the compressor opposite the purge valve, connect the Air Intake Filter. This is the black mushroom shaped cap, that just screws on where the red cap was. The hole that you can see and feel on the Air Intake Filter should be at 12:00, not 6:00. It you have it at 6:00 oil can leak out. This should be cleaned yearly with soapy water or alcohol, rinsed well and put back on. The Air Intake Filter keeps the compressor running quietly and also keeps foreign debris out of the motor.

STEP # 6 - Open the 22oz. bottle of synthetic compressor oil. At the top of the compressor is the oil fill hole. This is where you are to put the oil. Unscrew and start adding the oil. Go slowly and empty the bottle by about half to two thirds empty. STOP. WAIT a few minutes as the oil takes some time to go into the compressor. Slowly add some more oil and wait until you see the oil in the glass eye on the side of the compressor and stop when it gets to the mid level ( the red line). In most cases you will usually use about 7/8's of the bottle. Add oil until level in sight glass is half full while motor is not running. The oil level must be half full on the sight glass. ( If you overfill the compressor and, cannot see any air bubble do not run the compressor!) Please call Dentalaire and let our service department take care of you. On any mobile dental station it is easier to fill the compressor with oil, when the table is at its highest 36" level, not when it is right above the compressor. Please change the oil yearly. Make sure to raise the table before putting in the compressor oil.

STEP # 7 - Take the water bottle and fill it only with distilled water leaving about two inches of air space at the top.

STEP # 8 - Connect the power cord to 110 vac grounded receptacle and place compressor power switch in the "ON" position, which means the switch on top of compressor is turned clockwise. On units that have a scaler or a fiberoptic sys-

tem, you will also need to hit the switch underneath the table part of the mobile dental station.

STEP # 9 - Unpack both handpieces and find **the Once A Day Spray** Handpiece Lubricant. **Each handpiece** ( the high speed and low speed ) <u>must</u> **be lubricated before you use.** Insert the spray tip of the Once A Day Spray into the drive port at the base of the handpiece, spray once and then remove. **Do this for with each handpiece.** 





Lubricating Handpiece

**Attaching Handpiece** 

STEP # 10 -Attach the handpieces to the appropriate labeled tubing located on the tubing connectors.

STEP # 11 - Depress the foot control for **5** - **10 seconds** to permit air to purge excess lubricant from the handpiece. **Do this with each handpiece as well.** (Except Air Scalers, this type of handpiece should not be lubricated). CAUTION: Do not operate any handpiece without a bur, prophy angle, contra angle or bur blank tightened securely in place. PERMANENT TURBINE / CHUCK DAMAGE WILL RESULT !!!!!

STEP # 12 - Enjoy your new dental unit. Please call us if you have any questions. We are here to help in any way we can. **(800)866-6881** 

## SELECTION OF HANDPIECES

Your dental station comes with a **high speed** and a **low speed** handpiece. The high speed is for drilling and sectioning of the teeth. The low speed is used mainly for polishing. **It also can have an air scaler**, which is used to scale (clean) the teeth.

## **OPERATION OF HANDPIECES**

**HIGH SPEED HANDPIECE** operates at pressures of **38 to 40 PSI** and attains a speed of **350,000 to 400,000 RPM.** The water mist helps to keep the handpiece motor and bur cool, as well as the patient's tooth cool while doing restorations, cutting or rotary prophy scaling procedures. **Constant preventive maintenance** is essential in caring for handpieces. If they are not properly cleaned and lubricated, abrasives such as finely ground tooth, metal will cause excessive wear and undue vibration.



**Bush Button Bur** 



**Bur Tool Changing** 

When inserting and removing burs from handpieces, use the bur tool by holding it between the thumb and forefinger. Slide the bur tool over the head of the handpiece. Pull the wrench knob away from the head, then push the knob back to engage the chuck. The square tip of the wrench must fit into the square hole inside of the handpiece head ( **this is the chuck** ). To **remove** the bur, rotate the wrench one full turn **COUNTERCLOCKWISE** until the bur is free. To **tighten**, rotate the wrench one full turn **CLOCKWISE** until the bur is secure. Never **overtighten the bur**, as serious damage can result to the chuck and bur tool.

On units that have **a push button bur changer**, to **insert** the bur simply push your thumb on the back cap of the high speed handpiece to engage the chuck. You **will feel a click**, and then you **insert the bur all the way as far as you can. To take out repeat the above step and then pull out the bur.** <u>If you</u> <u>do not put the bur in all the way it will damage the chuck.</u> You will then need to purchase a new turbine for your high speed handpiece.

**SLOW SPEED HANDPIECE** operates at pressures of **30 to 32 PSI** and generates speeds from a **crawl to 5500 RPM** depending on the pressure applied to the foot control. The slow speed should be placed on the right side of the delivery system (dry side), as no coolant is needed for the slow speed procedures. As with the high speed handpiece, **always read and follow manufacturer's instructions for operation, lubrication, cleaning, and sterilization** for the slow speed motor and attachments. NOSE PORTION SWIVELS 360° TO REDUCE HAND FATIGUE



#### Slow Speed Handpiece

#### CHUCK ACCEPTS STANDARD SHANK DIAMETER PROPHY ANGLE, SIM-PLE PUSH PULL CHUCK SYSTEM



Slow Speed Handpiece w/ Prophy Angle

To attach prophy angles, contra angles, cutting wheels or handpiece burs to the handpiece, simply push onto handpiece making sure to line up the notch with the set pin.

**CAUTION:** Do not run slow speed unless an angle or bur is installed as serious chuck damage will result.

## **CLEANING OF HIGH and LOW SPEED HANDPIECES**

Before cleaning procedures the bur must be removed from the handpiece. The handpiece must be cleaned with a brush or wiped with alcohol after each patient.

## **STERILIZATION OF HIGH and LOW SPEED HANDPIECES**

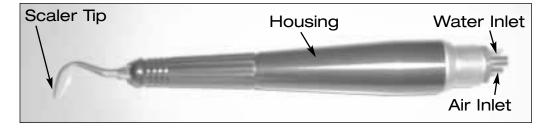
- 1.) The handpiece must be sterilized by autoclave for 15 minutes at 135 degreesC (275 fahrenheit).
- 2.) Only use non chlorine products, and no chemical solutions.
- 3.) Do not sterilize the handpiece with the bur inserted.

## **REPAIR AND REPLACING THE HIGH SPEED CARTRIDGE**

ONLY USE THE ORIGINAL REPLACEMENT TURBINES, for total assurance of quality control and product life. The cartridge is a fragile instrument. Please call our service department if you have questions or need help in replacing this part. DA400RC - Standard Screw Type Turbine DA400RCA - Push Button Turbine

## **OPERATION OF AIR SCALER HANDPIECE**

Air Scaler handpieces produce oval strokes up to 6400 Hz. to efficiently remove tough calculus. The air scaler is attached to the "wet side" of the delivery system so that the water coolant can be directed on to the surface being cleaned. The water spray continuously flushes and cools the work area. The scaler tips screw into the end of the scaler and should be tightened using the finger wrench provided with the scaler. The pressure for the air scaler should be at 50 to 52 PSI.



#### Sonic Air Scaler

## CAUTION : Do not tighten tip excessively, as the stack that the tip screws into can be damaged, which results in structural damage and loss of vibration.

**NOTE :** The air scaler handpiece uses a higher air flow (CFM) than either the high speed or slow speed handpiece. For this reason, there is a probability when the air scaler is run continuously that it could cause the compressor to overheat and possibly shut ott due to excess cycle time. **It is recommended that if long periods of air scaler operation is desired, that a one HP air com-**

#### pressor be used. CYCLE TIME = ON CYCLE SHOULD BE EQUAL IT'S OFF CYCLE (during the period of operation the air compressor should be off at least as often as it is on).

#### **IMPORTANT:**

This air scaler is fully autoclavable. Recommended temperature is 250 - 275 degrees (135 degrees C ) for 10 to 15 minutes.

Before autoclaving, the scaler should be cleaned of all blood, saliva, and other debris. To insure sterilization of the scaler, it should be autoclaved in a proper autoclavable bag and kept in the bag until ready to use.

#### \*\*\* PLEASE DO NOT LUBRICATE THE AIR SCALER HANDPIECE \*\*\*

## WATER COOLANT

#### ADDING WATER TO DENTAL SYSTEM

Slowly remove water bottle from pressure manifold assembly and add **DIS-TILLED WATER only**. Leave approximately two inches of air space at the top. Replace bottle, tighten until secure. Mobile cart, wall mount and table mount systems hold 1500ml. of water. Countertop units hold 1000ml. of water.

## AIR / WATER SYRINGE

All of our dental stations come with an air / water syringe installed and ready to use. Depress the left button for water only. Depress the right button for air only. Depress both buttons to get a mist spray.

## MAINTENANCE OF THE DENTALAIRE DENTAL SYSTEMS

#### COMPRESSOR

Please change the oil in the compressor once a year. <u>HOW TO CHANGE</u> <u>THE OIL:</u> To change the oil, you want to start by taking the white cover off of the compressor by removing the six bolts at the bottom. Now tilt the compressor away from you and unscrew the site glass indicator. Tip the compressor forward and pour the oil into a small bucket or coffee can. Next screw the site glass back on. Put the white cover back over the compressor and screw in the six bolts. Please refer to our **Compressor Maintenance Guide Chart on the following page** to help you keep the compressor running in top form.

## **COMPRESSOR MAINTENANCE GUIDE CHART**

## MAINTENANCE

PROCEDURE	DAILY	WEEKLY	MONTHLY	ANNUALLY
1. Purge Drain	x			
2. Vent Moisture Trap		Х		
3. Check Oil Level			X	
4. Clean Air Filter Intake				X
5. Change Oil				X
6. Complete check of System				X

## SERVICE AND MAINTENANCE LOG

SERVICE PERFORMED  1. INITIAL INSTALLATION	DATE	SERVICED BY

## <u> AIR / WATER SYRINGE</u>

Air or water leakage from the syringe is due to either worn or defective valve cores in the syringe head. To rebuild syringe first remove the pin on the side of the housing, and then simply pull out the buttons straight out of the syringe head. Now remove the valve cores using the valve core tool. Install new valve cores. Do not overtighten. Remove all water deposits off buttons. Lubricate the buttons with the Once A Day Spray.Reinstall the Air/ Water buttons. Re- insert the pin through housing. Syringe Rebuild Kit Item # A 113-019.

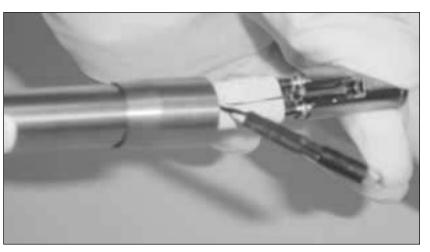
## **ORAL ILLUMINATION**

This refers to any of our high speed handpieces that have a fiberoptic system. Mostly in our Ultimate Dental Station. This unit will periodically require a change in the Halogen Light Bulb. **Here's how to change the bulb:** 

1. Please make sure you are wearing gloves <u>(before)</u> handling the new bulb. The <u>oils</u> from your <u>body</u> will ruin the new halogen bulb.

- 2. Slide both sleeves back from the connector nut exposing bulb on side of housing.
- 3. Remove old bulb.
- 4. Install new bulb.
- 5. Place bulb back into housing
- 6. Slide sleeve over housing ..
- 7. Reinstall high speed handpiece.

#### **DA400FOB - Fiberoptic Halogen Replacement Bulb**



Changing bulb on Hi- Speed Handpiece

## TROUBLE SHOOTING GUIDE

#### I. NO COOLANT WATER

- 1. Water bottle empty.
- 2. Flow control knob is closed.
- 3. On / Off toggle is off.
- 4. High speed handpiece is in the low speed position
- 5. Faulty water relay valve.
- 6. Plugged coolant port in handpiece.

#### **II . COOLANT WATER DOES NOT SHUT OFF**

- 1. Faulty water relay valve.
- 2. Water On / Off toggle left on

#### **III. COOLANT WATER LEAKING FROM HANDPIECE**

- 1. Missing or damaged handpiece connector gasket.
- 2. Faulty water relay valve.
- 3. Slow speed handpiece is in the high speed position.

#### IV. MORE THAN ONE HANDPIECE RUNS AT THE SAME TIME

- 1. Handpieces are not positioned all the way down in the holders.
- 2. Faulty auto block diaphragm.

#### V. AIR / WATER SYRINGE PROBLEMS

- 1. Water drips from tip.
  - A.) Faulty valve core
- 2. Button blow out.
  - A.) Tip is plugged at the end.
  - B.) Tip is not installed all the way into the quick change adapter.
     (Loosen nut, press tip further into connector and tighten nut while holding the tip in)
  - C.) Faulty o-ring in tip adapter.
- 3 Air or water leaks from buttons when in use.
  - A.) Faulty buttons.
- 4. Low air or water flow cont:
  - A.) Improper regulator adjustment
  - B.) Empty water bottle
  - C.) Kinked supply tubing.
  - D.) Plugged tubing.
  - E.) Plugged syringe head

#### VI. FOOT CONTROL HISSES

- 1. Faulty foot control popped valve.
- 2. Foot control tubing connected backwards.

## VII. HANDPIECE TUBING BLOWS OFF

1. Handpiece has been over pressurized.

#### VIII. COMPRESSOR WON'T TURN ON

- 1. Check power source.
- 2. Check tank pressure (compressor will not turn on if tank is fully pressurized).
- 3. Faulty starting capacitor (replace).
- 4. Compressor is over-heated and the thermal safety switch is off. (Let unit cool and it will come on automatically, usually in 20 30 minutes).

## IX. HANDPIECE LACKS POWER

- 1. Inadequate tank pressure.
- 2. Improper regulator pressure (reset regulator).
- 3. Improper individual handpiece pressure adjustment.
- 4. Faulty foot control.
- 5. Handpiece connector gasket is missing.
- 6. Directional selector ring is not rotated all the way into forward or reverse. (Slow speed handpiece only)
- 7. Faulty handpiece tubing.

#### X. COMPRESSOR RUNS, BUT WON'T PRESSURIZE FULLY

- 1. Plug is on the air inlet. Replace with air filter.
- 2. Compressor tank drain valve is leaking air.
- 3. Faulty check valve between compressor and filter tank.

## XI. COMPRESSOR OVERHEATS

1. Air inlet is plugged.

- 2. Handpiece pressure is set too high.
- 3. Handpiece has been run for too long a time and the 50% duty cycle has been exceeded.

#### XII. UNIT IS PRESSURIZED BUT HANDPIECE DOES NOT RUN

- 1. Regulator pressure is low or off.
- 2. Supply tubing from regulator to control head is kinked.
- 3. Faulty foot control.
- 4. Handpiece holder is turned off with lock lever (automatic units only).
- 5. Handpiece holder valve is not exhausting.
- 6. Handpiece directional ring is between forward and reverse (slow speed handpiece only).
- 7. Faulty handpiece turbine.

### TROUBLE SHOOTING GUIDE FOR BUILT IN AMDENT PIEZO SCALER

#### I. THE SCALER WON'T RUN

1. Check main power, main fuse, On / Off Switch.

#### **II. WEAK OR NO TIP VIBRATION**

- 1. Increase the power control setting.
- 2. Check to see if tip is tightened properly.
- 3. The tip is worn out, replace with new tip.
- 4. Change to a new handpiece.
- 5. Faulty air switch.
- 6. Change back to the old handpiece and then replace the electronic part.
- 7. Replace both the handpiece and electronic part.

#### **III. INSUFFICIENT WATER SPRAY**

- 1. Turn the knob to full open position.
- 2. Check / replace water filter.
- 3. Check all water connections. Be sure there is no leakage or kinked tubing.
- 4. Remove the tip, if the water is dripping from the handpiece, replace the tip.
- 5. Check the delivery unit's control block that activates the water out to the scaler handpiece is working properly.

#### FOOT CONTROL TO ULTRASONIC "PIEZO" SCALER

This is for Dentalaire Model number's 00509 (Ultimate Dental Station) and 00504, which is a countertop unit. This foot pedal has two buttons, one large and one small. The large button is for operating the high and low speed handpieces. The small button is for operating the piezo scaler only.



<b>ПТЕМ</b> 1 2	PART DESCRIPTION Ring Cower	PART NUMBER QTY 126 002 1 126 001 1 	ITEM PART DESCRIPT & Spring 9 O Ring, Q13	13) ION PART NUMBER Q1 
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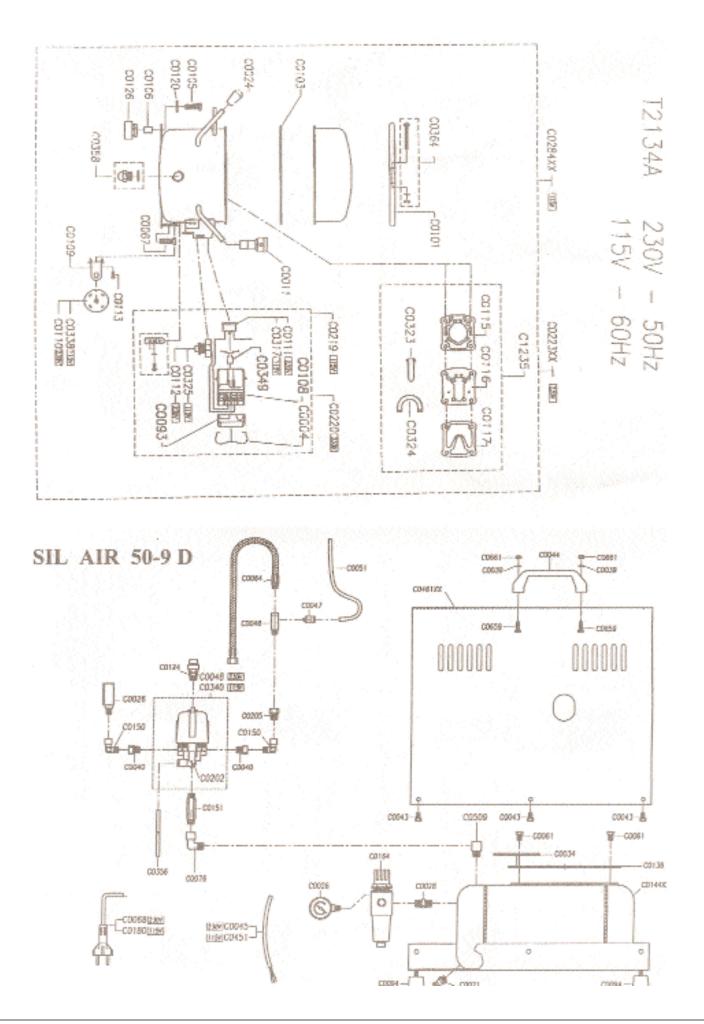
#### FOOT CONTROL 126-000

	TARE DESCRIPTION PART NUMBER	es grit
1	fysings Tip 313-0	250 1
2	C-Ring #06017-0	442:1
4	Syrings Tip Adapter 113-3	27 1
5 6 7	O-Bing 003 0174	
7	Syringe Plug, Blue	NG 1
,	Syrings Play, Villow \$104 Syrings Ville Care	144 1 238 2
10- Ц	0-Eing 682	<b>708</b> 2
12		101, 2 . 151, 1
13	Fig. 1/16 x 3/4"	997 1
14 15		1950 2 1940 2 .
16		236 1
	GEN	RA 3-WAY SYRINGS

GENERA 3-WAY SYRINGE

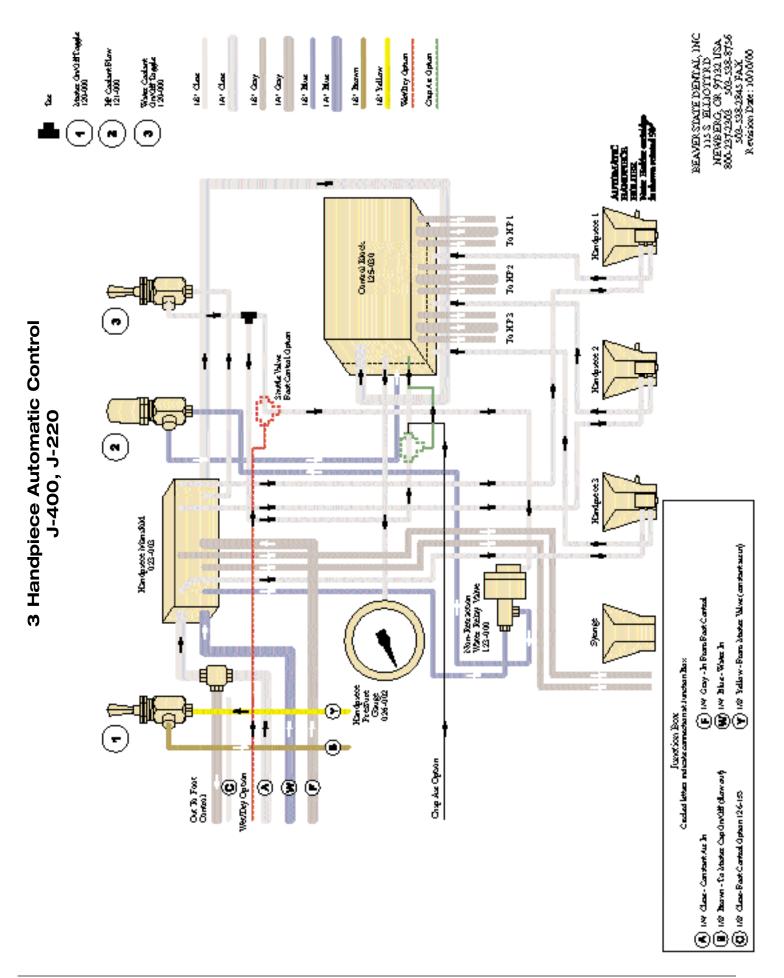
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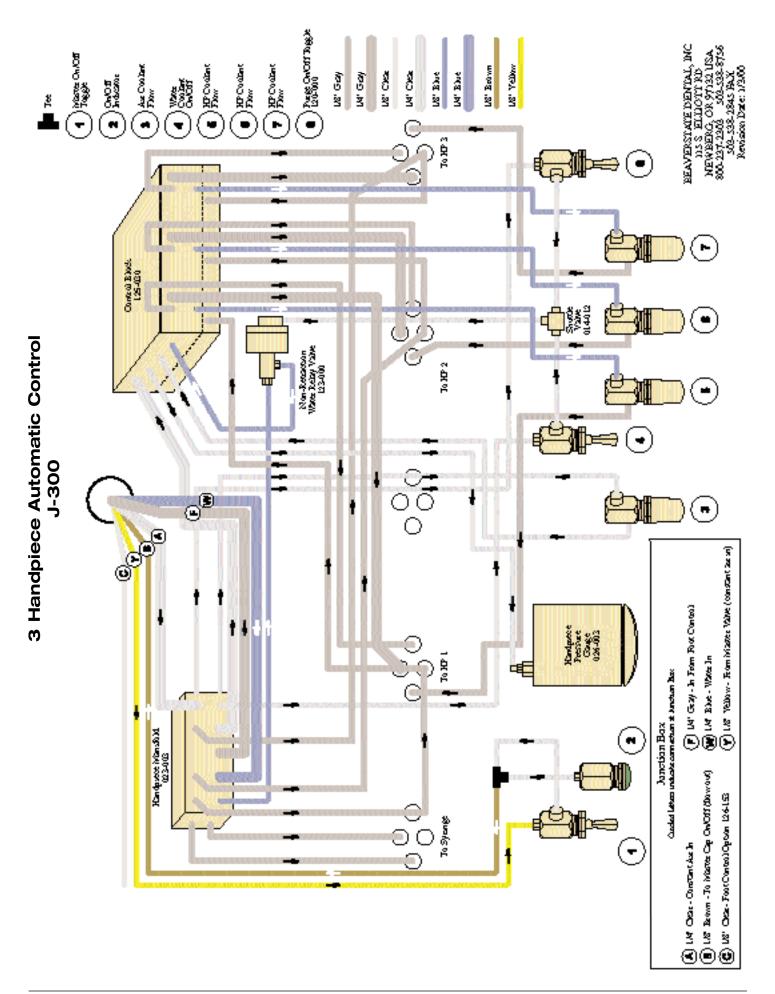
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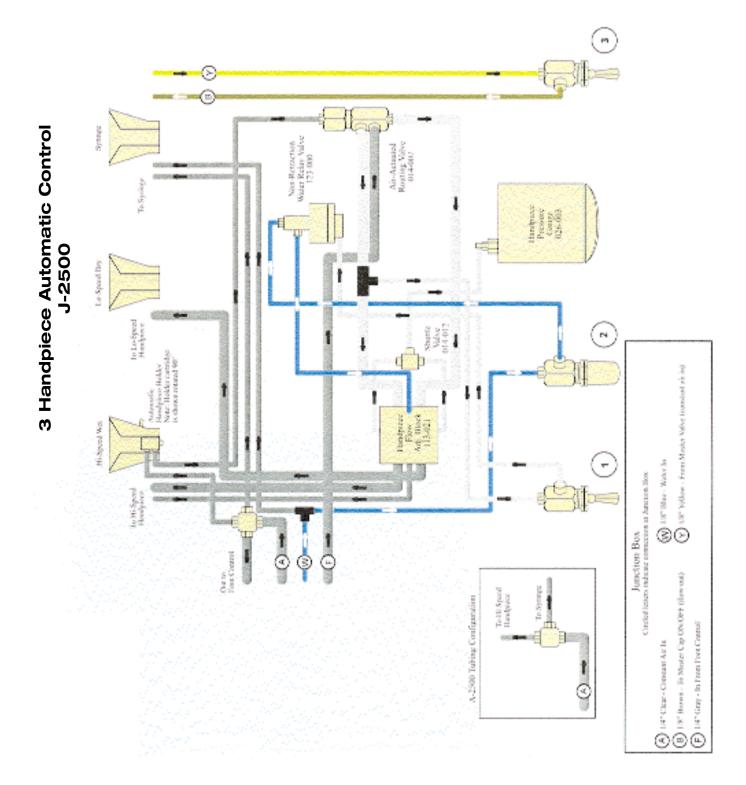
C0004	City for Terminal Bloc	C0110	Capactor 230V 53-64 MFD T 2134	C0315	Cover T21
C0011	Filter Air Intake	C0111	Overload Protector 230V T 2134	C0316	Gasket to Cover T21
C0026	Gauge Pressure M1/8" 10 bar di-d0mm	C0112	Reley Starting 230V T 2134	C0317	Overload Protector 115V T 2134
C0034	Strain Relief	C0113	Balt	C0320	Bolt to Mount Stator 721
C0037	Bolt M6x20mm UNI 5831	C0114	Nut MB UNI 5689	C0321	Stator 230V T21
C0039	Washer 5,3x10mm UNI 6592	C0115	Gasket Exhaust-Valve T 2134	C0322	Ki Moton Parts 230V T2134 cpl.
C1040	Fitting Reduction M1/4"-F1/8"	C0116	Valve Plate opt T 2134	C0323	Valve Inteke T 2134
C1043	Bolt TE M6x10mm DIN 934	C0117	Gasket Intake-Valve T 2134	C0324	Valve Exhaust T 2134
00044	Handle Mod. 1080 135mm	C0120.	Washer fiat 8x24mm UNI 4593	C0325	Relay Starting 116V T 2134
C0045	Cable Electric 230V 600mm	-00124	Valve Safety 8 bar M1/4*	C0331	Kit Motor-Parts 115V cpl. T21
C0046	Valve Check M-F 1/8*	C0126	Foot Rubber	C0332	Slator 115V T21
C0047	Filing M5 d=3mm	C0136	Frame / Support 50/154	C0333	Ki Terminal-Bloc 115V T 2134
C0048	Switch Pressure 4-P 23DV	C0137	Tank 15H 50/15A	C0338	Capacitor 115V
C0049	Plug M 1/4"	C0138	Drain Cock M1/4"	C0339	Nylon Tube D8/8
C0051	Hose Niton Bid	C0144XX	Tank 50-9D	C0340	Switch Pressure 4-P 115V
C0061	Bolt MBX15mm	C0150	Fitting 'L' MM/8'-F1/8'	C0349	Spring for Overload
C0062	Washer Mt0x20mm UNI 6692	C0151	Fitting Nipple M1/4"-M1/4" &Dmm	C0354	Drain-Cock tanktop 15t
C0063	Fitting 'L' M1/4'-F1/8'	C0154	Washer Aluminum d=6mm 2x10	00356	Tube Plastic 6/4 blue
C0064	Hose Air M1/8"xF1/4" 170mm	C0156	Fitting Memfold 4xF1/4*-1xF1/8*	00357	Fitting 'L' F1/8"-F1/8"
C0065	Etting 'L'-rotating M1/M'x6,2mm	C0164	Filter Regulator Wit	C0368	Oll-Level Indicator 1/2" Metal Fis
C0067	Bolt TE M8x35mm UNI 5739	C0164-1	Pressure Bowi WI	COSSANC	Tank 50-6
C0068	Power Cord 230V Euro-Plug	C0164-2	Fiber Element WI	CO437XX	Tark 24t 100/24 100E 0200
C0073	Hose Air M1/8" xF1/4" 235mm	C0164-4	Filter Regulator SMC	00451	Cable Electric 115V 600mm
C0076	"MTR.WIM", T' Brittel	C0164-5	Pressure Bowl SMC	CONSBXX	
C00077	Fitting Swhel Connector M1/4"	C0164-6	Fiber Element SMC	COMBIAX	
C0081	Handle Rubber	00164-7	Washer for Filler SMC	C0509	Fitting "L" M1M"-F1M"
C0082	Switch Pressure 1-P Condor	C0171	Kit fer Grounding.	C0616	Fitting Reduction M3/8*-F1/4*
C0083	Fithing M1/4* 80mm	C0180	Power Cord 115V American Plug	00617	Plug Drain M 1"
C0088	Gauge Pressure 1/8" rear	C0200	Switch Pressure 1-P 230V	00622	Washer 1
C0089	Fitting M14"-M14" 95mm	C0202	Valve Head Pressure Release	C0667	Fitting Nipple M1/8"-M1/8"
C0091	Cable Electric 230V 500mm	0.0205	Fitting Reduction M1/4"-F1/8"	COMBIS	Foot Rubber de 25mm
C0092	Fitting 'T' M-F-F1/4"	C0222	Pump Compressor 230V T2134	00643	Valve Head Pressure Ralease
C0093	Cover for Terminal Bloc	C0272	Check Valve 100/24	C0659	Bolt TC M5x14mm
C0094	Foot Rubber	C0284	Pump Compressor 115V T2134A	C0661	Nur MIS UNI 5667
C0097	Foot Rubber	C0286	Washer B.Sx15mm UNI 3703	C0895	Wheel Rubber d=80x25mm
C0089	Screw M8x20mm UNI 5739	C0305	Kit Termina-Bloc 230V T 2134	C1084XX	Tenk 248 50/24
C0100	Washer M9	C0308	Kit for Spring-Clamp	C1099	Of-Level Indicator Plastic 1/2*
C0101	Closing Band	00308	Kit Motor-Parts 230V opt. T21	C1100	O-Ring 121
C0102	Cap Plastic Transparent	C0308	Bolt for Cover T21	C1235	Kit Value Plate T 2134 cpl. with C
C0103	Gasket Housing	C0310	Pressule-Pipe T21	B0714	Both MB
C0105	Bolt MBx30mm	C0341	Gasket Pressure-Pipe T21	R0103	Spring Ring Outside
C0106	Spacer T 2134	C0312	Bolt to Top-Bearing	R0163	Bol: MBx25mm UNI 5739 ZN
C0108	Terminal-Bloc	C0313	Bearing Top 121		
C0109	Bracket for Capacitor	C0314	Spring for Suspension T21		

0315	Cover T21
0316	Gaskat to Cover T21
0317	Overload Protector 115V T 2134
0320	Bolt to Mount Stator 721
0321	Stattor 230V T21
0322	Kit Motor-Parts 230V T2134 cpl. w/o Housin
0323	Value Intake T 2134
0324	Valve Extrauet T 2134
0325	Relay Starting 116V T 2134
0331	Kit Motor-Parts 115V cpl. T21
0332	Stetor 115V T21
0333	Kit Terminal-Bloc 115V T 2134
0338	Capacitor 115V
0339	Nylon Tube D8/8
09400	Switch Pressure 4-P 115V
60-00	Spring for Overload
0354	Drain-Cock tanktop 15t
0356	Tube Plastic 6/4 blue
0357	Fitting 'L' F1/8"-F1/8"
0358	Oll-Level Indicator 1/2" Metal Frame
DISHXX	Tank 50-6
M437XX	Tank 24t 100/24 100E 0200
2451	Cable Electric 115V 600mm
MSBXX	Pump Compresser 115V T 2134
METXX	Housing 50-8D
2505	Fibing 'L' Milwr-Filw'
2616	Fitting Reduction MS/8"-F1/4"
2617	Plug Drain M 1"
222	Washer 1
195	Fitting Nipple M1/8"-M1/8"
2683	Foot Rubber d#25mm
22	Valve Head Pressure Release
0659	Bolt TC M5x14mm
1661	Nur MS UNI 5687
3895	Wheel Rubber d=80x25mm
1084XX	Tank 24h 50/24
6601	OHLevel Indicator Plastic 1/2"
1100	O-Rhg 121
1235	Kit Valve Plate T 2134 cpl. with Gaskets











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