

## SMC Filter and O-ring Replacement

C00PM-2

### Preparation and Disassembly

#### Step 1



##### Depressurize the compressor.

Before starting any work, ensure the compressor is completely depressurized.

#### Step 2



##### Remove pressure bowls.

Unscrew both pressure bowls counter-clockwise. This task may be possible by hand, but large pliers might be necessary if the parts are tight.

### Cleaning and Filter Replacement

#### Step 3



##### Clean components.

Thoroughly clean the pressure bowls and all filter assemblies using alcohol.

#### Step 4



##### Replace regulator filter (white filter).

Remove the old white regulator filter by unscrewing the black retaining nut at the bottom of the filter counter-clockwise.

#### Step 5



##### Install the new filter (white filter).

Install and secure the new filter by turning the black retaining nut clockwise.

### Cleaning and Filter Replacement Continued...

#### Step 6



##### Replace coalescent filter (black filter).

Remove the old black coalescent filter by unscrewing it counter-clockwise.

#### Step 7



##### Install the new filter.

Screw on the new black filter clockwise.

### Reassembly

#### Step 8



##### Replace o-rings.

Remove the old o-rings from the pressure bowls and install the new o-rings.

#### Step 9



##### Reattach pressure bowls.

Screw the pressure bowls back onto the assembly clockwise until snug and tight.

Need more help?



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