# C0202 Head pressure release valve Removal/Install instructions

**Helpful Tools to have** 

# Removal

# 1. Disconnect Power

• Unplug the compressor's power cord.

# 2. Depressurize the Machine

• Carefully release all air pressure from the dental machine before proceeding.

# 3. Disconnect the Main Air Line

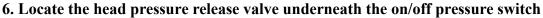
- Locate The main air line connection next to the lower gauge on the compressor.
- Press the spring-loaded latch on the chrome male fitting and pull to release it from the female coupler.

# 4. Remove the Compressor from the cart frame.

• Carefully lift the compressor out of the cart frame.

#### 5. Remove the Shroud

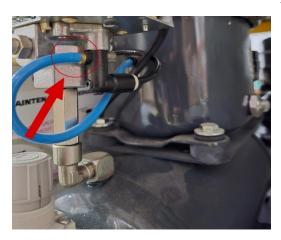
• Unscrew and remove the six 10mm bolts securing the white cover (shroud) around the compressor. **NOTE** the nuts on the inside of the shroud are welded, so you only need to remove the bolts from the outside.





# 7.Disconnect the blue tube off of the pressure head release valve

• Pull or cut the blue tube off of the pressure head release valve.



# 8.Disconnect the black tube

• Disconect the black tube from the pressure head release valve by pushing in on the black tubing and the grey plastic ring, at the same time pull the tube out.



# 9.Remove the pressure head release valve

• Use an Allen key to loosen the Allen screw and remove the pressure head release valve.



# **Installation of Pressure head release valve**

Before proceeding, make sure the gold pin in the pressure head release valve is correctly positioned.



# 1. Install new pressure head release valve

• Install the new pressure head release valve and tighten the Allen screw to secure it in place.

#### 2. Reconnect the black tube

• Insert the black tubing back into the push/pull assembly until it locks into place.

# 3. Reconnect the blue tube

• Push the blue tube on the metal barb in the head pressure release valve.

# **⚠** Test Before Reassembly

- Plug in the power cord and turn on the compressor before reinstalling the white compressor cover (shroud).
- If everything works as expected, power off the compressor and proceed to the next step.
- If the unit fails to pressurize, turn it off immediately and contact support: 1-800-866-6881

# 4. Reinstall Shroud

• Align the white compressor cover (shroud) and secure it using the six 10mm bolts.

# 5. Return Compressor to Cart

• Carefully place the compressor unit back into the dental machine's cart frame.

# 6. Reconnect Main Airline

• Reattach the main airline near the lower gauge by pressing the spring-loaded latch on the chrome male fitting and connecting it to the female coupler.

#### 7. Reconnect Power

• Plug in the compressor power cord—your dental machine should now be fully operational.